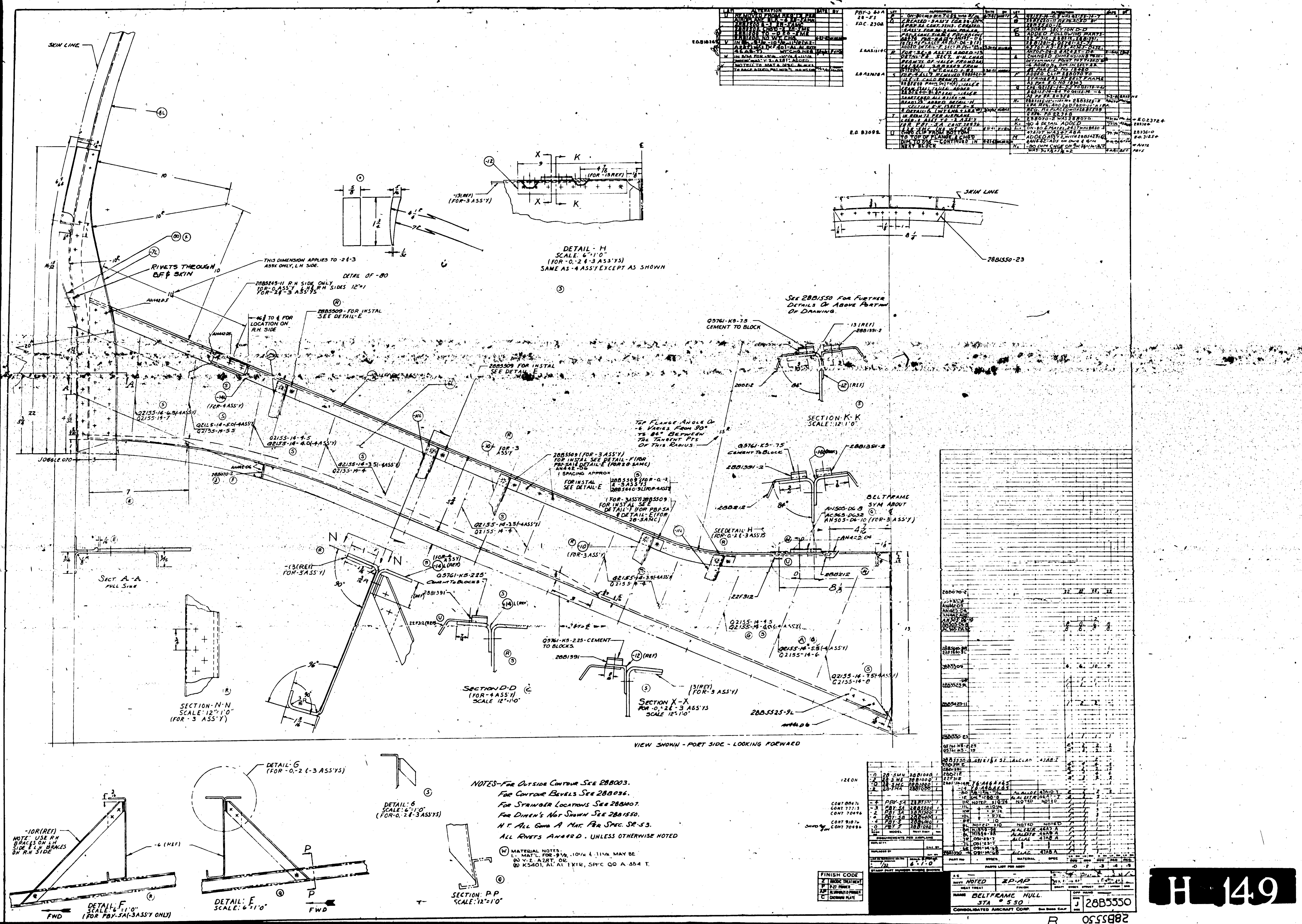

SKIN LINE
RIVETS THROUGH BF & SKIN
THIS DIMENSION APPLIES TO -2 & -3 ASSY ONLY, L.H SIDE.
DETAIL OF -80
DETAIL - H
SCALE: 6"=1'-0"
(FOR -0, -2 & -3 ASS'YS)
SAME AS -4 ASS'Y EXCEPT AS SHOWN
SEE 28B1550 FOR FURTHER DETAILS OF ABOVE PORTION OF DRAWING.
Q5761-K5-.75 CEMENT TO BLOCK
SECTION K-K
SCALE: 12"=1'-0"
28B1550-23
TOP FLANGE ANGLE OF -6 VARIES FROM 90° TO 84° BETWEEN THE TANGENT PTS OF THIS RADIUS
BELTFRAME SYM ABOUT
SEE DETAIL H (FOR -0, -2 & -3 ASS'YS)
SECT A-A
FULL SIZE
SECTION - N-N
SCALE: 12"=1'-0"
(FOR -3 ASS'Y)
SECTION D-D
(FOR -4 ASS'Y)
SCALE 12"=1'-0"
SECTION X-X
FOR -0, -2 & -3 ASS'YS
SCALE 12"=1'-0"
VIEW SHOWN - PORT SIDE - LOOKING FORWARD
DETAIL: G
(FOR -0, -2 & -3 ASS'YS)
DETAIL: 6
SCALE: 6"=1'-0"
(FOR -0, -2 & -3 ASS'YS)
NOTES - FOR OUTSIDE CONTOUR SEE 28B003.
FOR CONTOUR BEVELS SEE 28B036.
FOR STRINGER LOCATIONS SEE 28B1007.
FOR DIMEN'S NOT SHOWN SEE 28B1550.
H.T. ALL GAGE A MAT. PER SPEC. SR-53.
ALL RIVETS AN442D. UNLESS OTHERWISE NOTED
(W) MATERIAL NOTES:
1.- MAT'L. FOR -9½R, -10½R & -11½R MAY BE
(A) Y-2 A28T, OR
(B) K5401, AL AL EXTR, SPEC QQ A 354 T.
NOTE: USE RH BRACES ON LH SIDE & LH BRACES ON R.H SIDE
DETAIL: F
SCALE: 6"=1'-0"
(FOR PBY-5A (-3 ASS'Y ONLY)
FWD
DETAIL: E
SCALE: 6"=1'-0"
SECTION: P-P
SCALE: 12"=1'-0"
FINISH CODE
Z ANODIC TREATMENT
P P-27 PRIMER
AP ALUMINIZED PRIMER
C CADMIUM PLATE
REQUIREMENTS PER AIRPLANE
PARTS LIST PER ASSY
NAVY NOTED
ZP-AP
BELTFRAME HULL
STA #550
CONSOLIDATED AIRCRAFT CORP.
J 28B5550
H 149